1. Two-Threaded Positions Depth Base 2. Connector (installed on indicator) 3. Dial Indicator (item# 400-005)

4. Bezel Locking Screw 5. Depth Rods: 1,2,3,4,5,6"

(flat, needle, ball, spline) 7. Full set with protective case

6. Measuring points:

**Please read through this instruction carefully before using the tool. Use the tool for its intended purpose only.

Parts:

Item# 400-D68: 0-22" Depth Indicator Set



Indicator range: 0-1" Depth gauge range: 0-22"

Indicator resolution: 0.0005" Indicator accuracy: ±0.0005" Indicator repeatability: 0.0005" Indicator tolerance: ±0.001"

Operations

Zero setting: 1. Loosen the indicator bezel lock.

Secure the indictor on base with flat or ball points (without any rod attachment); push down the indicator against a flat surface and make sure base is tightly against the surface; adjust the dial on the indicator to the "0" position and tighten the screw.

2. For using needle and spline points: zero setting the indicator using an setting master.

Depth base: 2-position base for easy position exchange.

Connector: screw and un-screw to change position of the indicator on the base.

Depth rods: 1" to 6" rods can add up to 22" in range.

Measuring tips: 4 different measuring tips to use in different applications.

Zero setting with ball contact and without extension on a flat surface



Zero setting when using extension rod and/or flat, needle, or spline point and with a pair of block, and on a flat surface.







Do not disassemble the instrument.

Do not subject the instrument to blows or shock.

Do not store the instrument under direct sun light.

Avoid exposing unit to strong magnetic fields and live voltage.

Use soft cloth to clean instrument before and after usage. Never use organic solvents such as acetone or benzene to clean.



